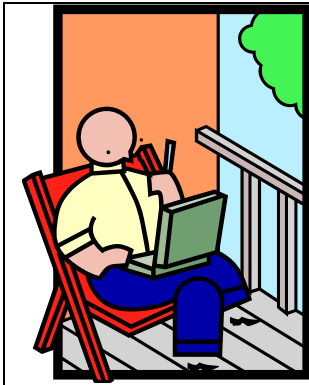


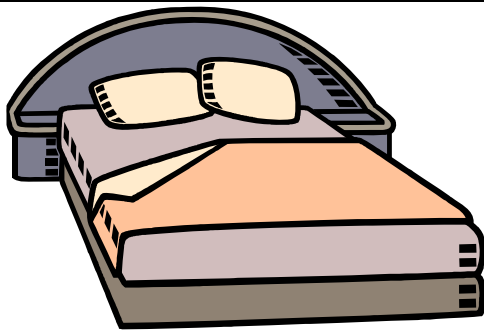
Vowel Contrasts /e/ vs. /ɛ/ (deck duck)



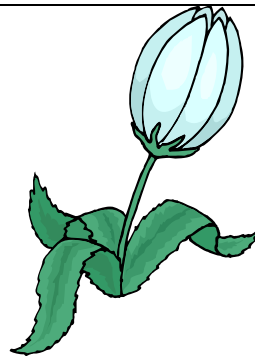
deck



duck



bed



bud



s

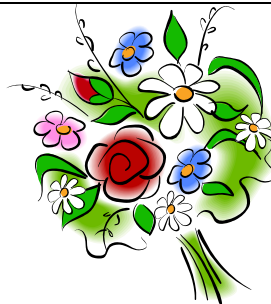


us

Vowel Contrasts /e/ vs. /ɛ/ (deck duck)



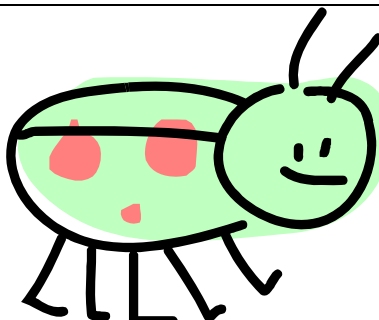
bench



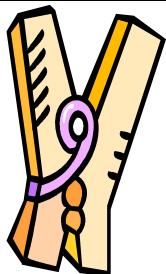
bunch



beg



bug



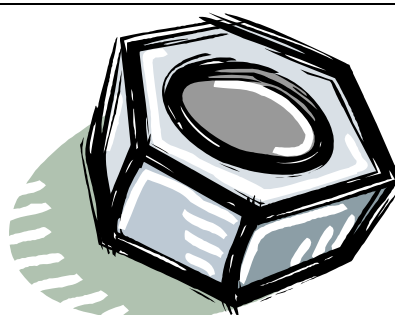
peg



pug



net



nut

deck duck bed bud s us bench bunch beg bug peg pug net nut